SOPHIA STEWART P.O. BOX 31725 Las Vegas, NV 89173 702-501-5900 (PH) FILED
U.S. DISTRICT COURT

2014 AUG 22 A II: 21

DISTRICT OF UTAH

BY:

DEPUTY CLERK

IN PROPRIA PERSONA

IN THE UNITED STATES DISTRICT COURT FOR THE DISTRICT OF UTAH

SOPHIA STEWART,
Plaintiff,
v.
MICHAEL STOLLER, GARY
BROWN, DEAN WEBB, AND
JONATHAN LUBELL
Defendants.

HON. EVELYN J. FURSE HON. DEE BENSON

Case No.: 2:07CV552 DB-EJF

OBJECTION TO REPORT AND RECOMMENDATION FOR DAMAGES

COMES NOW, PLAINTIFF SOPHIA STEWART, bringing forth the Objection To The Report and Recommendation by non signature Evelyn J. Furse (through mail service) dated August 8, 2014 on Plaintiff's Motion for Default Judgment (EFC No. 200) and enter judgment against Mr. Lubell as to claims one (breach of contract), three (malpractice), and six (breach of fiduciary duty), four (civil conspiracy), five (fraud), two, (good faith) and ask the court to enter damages in favor of Plaintiff for \$4.9 Billion dollars instead of \$316, 280.62, as a matter of law. Plaintiff also object to the non signature RECOMMENDATIONS the district Court dispose of the Motion/Order requesting specific evidence for damages and a demand for expedited award in which Plaintiff complied (EFC No.281) be granted.

A district judge may modify or set aside an order only if it is "clearly erroneous or contrary to law". Fed. R. Civ. P. 72(a); 28 U.S.C. 636(b)(1)(A). TFWS, Inc. v. Franchot, 572 F .3d 186,194 (4th Cir. 2009). A mistake has been made that needs to be corrected; nothing more. "There is a growing incivility among contending lawyers which mars our justice system and harms clients and the public interest." Dahl v. City of Huntington Beach, 84 F .3d 363, 364

2

3

4

5

6

7

(9th Cir. 1996). The court's position is frivolous, or unsupported or based on a distortion of the record or the cases don't begin to support the principles for which they're cited. "{s}trategic omissions do not" change the real meaning of clauses or phrases, Swanson v. Bank of America, N.A., 563 F.3rd 634, 636 (7th Cir. 2009). Finally, 28 U.S.C. 636(c)(4) and Federal Rule of Civil Procedure 73(b)(3), authorize the district judge, for good cause shown, or on the judge's own motion or order, or under any extraordinary circumstances shown by any party, to vacate a reference of a civil matter to a magistrate judge.

FACTS

8

10 11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

Plaintiff filed her Amended Complaint against Defendants Stoller, Lubell, Webb, and Brown who were agents of Jonathan Lubell's contract. There was only one contract involved in this matter before the court. The lawsuit was for breach of contract, breach of the covenant of good faith and fair dealing, malpractice, civil conspiracy, fraud, breach of fiduciary, and conversion. (EFC No.2). The Amended Complaint seeks damages of not less than \$150 million. A default certificate was issued against Mr. Lubell on August 28, 2012. (EFC No. 196). A Default Judgment was filed on September 28, 2012 and no objection came from Defendant Lubell concerning the motion or the damages in the amount of \$150 Million Dollars. In fact, the damages were never a concern or objected to by any of the other defendants or Mr. Lubell, period. These same defendants were still in the case, at the time. (EC No.200). These same defendants were admitted by Judge Furse's Report to have committed the same acts as the defaulted Lubell.

In fact, defendants Lubell, Brown, Stoller, or Webb have never made a physical appearance ever during the entire seven years of court. Some have come by phone, granted permission by some court clerks (Teresa Brown gave Stoller permission), over riding a Court Show Order by Judge David Nuffer on January 11, 2012 to physical appear. On December 4, 2012, Judge Clark Waddoups granted the Default Judgment in

2

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

part but declined to enter in the \$150 Million Plaintiff requested, but gave no explanations as to why. (EFC No. 219). Defendants Lubell, Brown or Stoller had another chance, but again failed to object to the damages of \$150 million. These same defendants were still a party to the lawsuit, so why would the court take the position to defend Mr. Lubell and the others, when they were presently available to object, but yet did not a second time. "Once the default is established, defendant has no further standing to contest the money or factual allegations of plaintiff's claim for relief". 10A Charles Alan Wright, Arthur R. Miller & Mary Kay Kane, Federal Practice and Procedure 2688 (3d ed. 1998); see also Olcott v. Del. Flood Co., 327 F.3d 1115, 1125 (10th Cir. 2003) (noting default judgment precludes merits-based challenge).

The Court takes as true all well-pleaded Facts. The default judgment was granted by the Court as a matter of law. On December 13, 2012 Judge Waddoups recused himself from Plaintiff's seven year old case. No reason was ever cited to Plaintiff's understanding. Judge Dee Benson now presides on this case.(ECF No.234). The Court previously dismissed Plaintiff's case against Defendants Webb, Brown, and Stoller over the objection of Stewart, thereby violating a Pro Se rights to due process of the law and a right to trial. The Court determined that the evidence of damages that Plaintiff's sum could not be made by computation, so Plaintiff put in an affidavit from Warner Bros as to how much money was made under oath to the USPTO for a fraudulent trademark. A false statement of authorship to the United States Copyright Registrar in violation of 18 U.S.C 1001 and further false statements regarding access and authorship to Judge Margaret Morrow opined that the copyright registration for the Terminator & Matrix are subject to nullification and that the unauthorized use of the "Third Eye" by Sophia Stewart merits a screen credit and royalties. The author of the derivative work called "The Matrix "and "The Terminator" (the Terminator and Matrix franchises) is the Plaintiff Sophia Stewart. The theft was validated by the FBI in the summer of 2001 before the 2003 California case was filed. Judge Morrow's 50 page ruling stated, all was needed for Plaintiff to get relief, were the entering of the six Matrix and Terminator movies. These movies, damages and other evidence were entered into the Utah court on June 25, 2013 at the hearing.

An involuntary transfer of a copyright is not effective, and shall be deemed merely a wrongful transfer of possession without the title of the true owner. Harris v. Emus Emus Records Corp., 734 F .2d 1329 (9th Cir. 1984. Defendants Warner Bros and Andy and Larry Wachowskis defaulted period. The time (August 9, 2004) to file and serve a response to the summons and first amended complaint had expired. This happen immediately because those three California defendants never answered the Amended Complaint. This fact was covered up in the California Court case by Mr. Lubell. Plaintiff's work changed the way people viewed movies and the way Hollywood made money. The Matrix Trilogies brought in the DVD era. From 1984 to the present, Hollywood studios made billions of dollars off of Plaintiff's work, in the excess of anywhere from \$35-100 billion dollars, which is still an ongoing RICO violation and an offence within the ten year period. Plaintiff is entitled to the profits. Every science fiction movie thereafter was influenced by the Matrix and Terminator Franchises. Instead, the court held an evidentiary hearing being impacted in any way on damages, pursuant to Federal Rule of Civil procedure 55(b)(2), on June 25, 2014.

1.

. 9

The court denied Plaintiff's underlying claims to revenues from the movies because the studios would have deductible expenses. But while that is true, the U.S. Copyright Act is very clear that it is the burden of the plaintiff only to show gross revenues (which the court apparently found that plaintiff did), and then it is the defendants burden to prove any deductible expenses. So, if plaintiff showed gross revenues, it is not for plaintiff to show deductible expenses. No defendants were present to object or otherwise show deductible expenses at that hearing. All the other defendants had been let out of the case and the defaulted Lubell had no standing to object.

Sometime around July 2004, Mr. Lubell contacted the plaintiff at her home in Utah to offer his services as an attorney with respect to the California action Stewart v. Wachowski, No. CV 03-2873 MMM (VBKx) (C.D. Cal. 2003). At that time defendant Lubell fraudulently misrepresented the fact he was an attorney, when in fact, he had been disbarred since 1993 by the New York Unified Courts for stealing money from a client and lying on a judge (Exh32). Plaintiff did not find this information out until October 11, 2012, when she was told by private investigators. But for the fraud, misconduct, or misrepresentation, the plaintiff would have not

entered into the transaction with Mr. Lubell and suffered loss. Loss causation was present when 1 the defrauded plaintiff suffered the loss and the loss can be tied to the fraud. Uncertainty as to 2 the amount of damages does not bar recovery. Plaintiff's damages for fraud (like other damages) 3 were a fact of certainty (Exh 32). The plaintiff was able to prove damages in the amount of \$4.9 4 billion dollars. The defendant Lubell lost plaintiff a \$300 million dollar case trebles the 5 damages because it was a Criminal RICO case. Plaintiff Stewart, because of a Tort of another 6 suffered consequential damages in the amount of \$50,000 in attorney's fees, litigation and cost, 7 damage to reputation, interest and financing charges (plaintiff borrowed the money), lost 8 profits, lost earnings, operating losses and expenses, emotional distress, and Wanton Criminal negligence damages in the amount of \$4.9 billion dollars. A recklessness resulting in injury or 10 death, as imports a thoughtless disregard of consequences or a heedless indifference to the 11 safety and rights of others". 85 S.E. 2d 327, 332; Perkins & Boyce, Criminal Law 841 (3d ed. 12 1982). 133 N.Y.S. 2d 423, 427. Thus, culpable negligence, "under criminal law, is recklessness 13 or a criminal act {Culpable} Negligence Per Se negligence as a matter of law, 3 Cal. Rptr. 274, 14 275; an act or omission that is recognized as negligent either because it is contrary to the 15 requirements of the law or because it is so opposed to the dictates of common prudence that one 16 could say without hesitation or doubt that no careful person would have committed the act or 17 omission. 278 S.W. 2d 466, 470: 31 F. 755, 756. "The distinction between negligence and 18 negligence per se is the means and method of ascertainment. Defendant Lubell signed the 19 contract, misrepresented the fact he was a lawyer, and along with his agents got paid the \$50, 20 000. The other agent defendants were libel because they knew that Mr. Lubell was not an 21 attorney, and also the fact that New York City's District Attorney Tom Wornom contacted 22 Plaintiff on October 14, 2009 to inform her that Mr. Lubell was indicted and prosecuted during 23 the California case in August, 2005 (see exh letter from Tom Wornom). The court objects to 24 four (Civil Conspiracy), five (fraud), six (Conversion) were defendants wrongfully converted 25 Stewart's assets without providing adequate or fair consideration in return. Stewart is entitled to 26 compensatory and punitive damages because of the independent tort committed by Mr. Lubell. 27 The defendants were engaging in partisan politics, corruption, and violation of the Plaintiff civil 28 rights, including deprivations of equal treatment before the tribunals and all other organs

administering justice pursuant to International Convention on the Elimination of All Forms of Racial Discrimination Section V.

Plaintiff asserts and alleges Warner Bros. and Fox stole billion of dollars due to Economic Espionage, RICO and violation of the Foreign Corrupt Practices Act and enters a Quid Quo Pro deals with Utah court clerks (which is a reported FBI complaint and U.S. Attorney office) in violation of Canons 1, 8(a)((c), and Rule 9.02 Hearing (a) concerning the Rules of Evidence during a hearing which mandates a judge to consider such evidence, written or oral, by witnesses or affidavit, as may be material to the ground of the motion. (18 USC §2, §3, §4, §242; §1001)

In 1847, Dred Scott attempted to obtain his freedom through the legal system. In 1857, a Racist Court rendered the majority opinion that African-Americans were, "so far inferior that they had no rights which a white man was bound to respect." (*Dred Scott v. Sanford*, 60 U.S. 393) In the case of Stewart vs. Jonathan Lubell, the court violated ICERD obstructing the Pro Se Plaintiff ability to face those parties that have stolen her property for over a 7 year period while simultaneously ignoring objection for the other three defendants to not be dismissed from a Fraud case.

When a confession comes out of the mouth of the perpetrator (i.e. Warner Bros.) that deposited financial records inside the USPTO the rules of evidence waive the requirement for the need of an Expert Witness. Plaintiff assert and alleges the damages cited by the report, which is not awarded are unjust, unfair and fails to even recognize the incurred expense of \$75k expense to hire an expert witness.

Exh 19, herewith the court shall find a "confession" by Warner Bros. Attorney that WB made "more than" \$475 million from "The Matrix" box office revenue:

CONFESSION BY WARNER BROS. ATTORNEY AVIS FRAZIER THOMAS

"This film took in more than \$475 million in box office worldwide, and was so successful the Applicant has produced two sequels."

3 4

5

6 7

8 9

10

11 12

13 14

15 16

17

18 19

20

21 22

23

24 25

27

28

26

"Four years ago, The Matrix arrived out of nowhere and grossed \$171 million in the United States alone..." (pg. 4) (Exh. 19)

herewith the court shall find The Time Warner Press Release confession that Warner Bros. made more than \$475 million from "The Matrix."

"Warner Bros. Pictures "The Matrix," released in 1999 took in more than \$475 million in box office worldwide." (Exh. 19)

Exh 19, herewith the court shall find the third Press Release by Warner Bros. confessing that "The Matrix Reloaded" Grossed more than \$734 million:

"To date, "The Matrix Reloaded" has earned over \$734 million in worldwide box office, making it the highest-grossing film of 2003 and the highest-grossing Rrated film in history, both domestically and internationally." "Reloaded" scored the record for the largest single week ever with \$158.2 million and reached \$150 million in a record-breaking six days domestically; internationally, it is the 10th highest grossing film of all-time, and is the first film in history to gross more than \$100 million in a single weekend.(Exh. 19)

Exh19, herewith the court shall find the fourth confession by Mario Kassar, bragging on his own website where he published that Terminator 3: Rise of the Machines total worldwide revenue grossed \$433,371,112 dollars as of October 30, 2003. Plaintiff has served Mario Kassar on several occasions with a "Cease & Desist". http://mariokassar.com/filmography/details/terminator-3-rise-of-the-machines/

Accordingly, Plaintiff demand \$4,9 billion in damages against all current defendants. The court openly admits that the others defendants took part in the same conspiracy acts as Mr. Lubell. Plaintiff does not need to hire an expert witness when Mario Kassar has confessed to worldwide box office revenue.

According to Goddady and Internet Corporation For Assigned Names and Numbers (ICANN Confirmation) where it is mandatory that the owner confirm their

3 4

5 6 7

9 10

8

12 13

11

14 15

16

17 18

19

20 21

23

24

22

25 26

27

28

ownership of the URL, MarioKassar is the "Administrator" and "Owner" that has placed the following confession on his site:

Plaintiff asserts that Carolco Pictures Inc. published its worldwide box office revenue on in the amount of \$315,000,000 (Worldwide) dollars.

Plaintiff asserts the Court was placed on "Constructive Notice" that Warner I. Bros. filed three "Fraudulent liens" in three federal courts to scare off any attorneys that might have come to the aid of Sophia Stewart during the course of litigation to help her present her case, of which, has caused prejudice in the U.S. District Court of Utah.

"Expert testimony is required to sustain a claim of legal malpractice, except where the alleged errors are so simple and obvious that it is not necessary for an expert's testimony to demonstrate the breach of the attorney's standard of care. Hirschberger v. Silverman, 80 Ohio App.3d 532, 538, 609 N.E.2d 1301 (6th Dist.1992); McInnis v. Hyatt Legal Clinics, 10 Ohio St. 3d 112, 113, 461 N.E.2d 1295 (1984); Rice v. Johnson, 8th Dist. No. 63648, 1993 Ohio App. LEXIS 4109 (Aug. 26, 1993); Cross-Cireddu v. Rossi, 8th Dist. No. 77268, 2000 Ohio App. LEXIS 5480 (Nov. 22, 2000)."

Lastly

The proposed bid of \$80 billion by Rupert Murdoch to merge with Time Warner has exposed pressing matters for the CIA as it concerns RICO, Economic Espionage, and willful violations of the Foreign Corrupt Practices Act.

The American consumer public has been egregiously injured by subversion of the Constitution by Court Justices, as Rupert Murdoch, has engaged in criminal RICO activities that have disparately impacted African American community through Fox.

This issue concerning deprivation of Pro Se Plaintiff due process, equal protection, civil and constitutional rights is obvious in the case of Sophia Stewart vs. Jonathan Lubell by the Federal Court obstructing her ability to face the defendants for 7 years in violation of ICERD.

It is a belief that the Slush Fund campaign contribution was a contributing factor to have denied Stewart equal treatment before tribunals of the state and federal

government that are charged with enforcing labor laws, RICO violations, Monopoly, Restraint of Trade, Copyright and Trademark Infringement in violation of ICERD. Below you'll find the reasons why Eric Holder's office has failed to prosecute Twentieth Century Fox and Warner Bros for RICO, and the **Foreign Corrupt Practices Act**:

payment of \$32,400 dollars to Congressional Speaker John Boehner after Default of Judgment on December 4, 2012, in Sophia Stewart's favor that is valued at \$30 billion dollars, thus affirming RICO and violations of the Foreign Corrupt Practices Act. It's obvious that Rupert Murdoch made Slush Funds campaign contributions to Boehener; in order, to acquire his services to spear-head a charge to impeach President Barack Obama, when he knew through pacer after the Default of Judgment that he is guilty of RICO violations via Twentieth Century Fox. This brazen form of arrogance is unparalleled. In the interim, Murdoch progressed along a path with a bid around \$80 billion dollars to buy Time Warner, thus constituting a violation of the Foreign Corrupt Practices Acts, Monopoly, and criminal interference with the mechanism of government, and RICO for the theft of the Terminator Franchise Copyrights.

On November 8, 2013, Rupert Murdoch through his employee / subordinate Mr. CHARLES G CAREY, made another payment of \$32,400.00 through News Corp.; in order, to finance John Boehner that is currently vying to impeach President Barack Obama. If this situation had of happened in China, or North Korea, military action would have been swift against Rupert Murdoch.

Joel Klein worked both in the Clinton White House counsel's office and at the Justice Department, where he was deputy attorney general and Klein was Chief of the Antitrust Division., a.k.a. "Murdoch's Secret Weapon". On June 25, 2013, Joel Klein made a payment to Cory Booker through News Corp. in the amount of \$5,200 dollars, after Plaintiff's Default of Judgment on Dec. 4, 2012, in the U.S. District Court of Utah Case 2:07CV552; in order, to evade prosecution for RICO and the Foreign Corrupt Practices Act.

Viet Dinh, the attorney and News Corporation board member oversees an internal investigation into illegal activities within the embattled Newscorp. MP Tom Watson in the British Parliament has cited that the Rupert Murdoch's family is running a mafia empire. On October 11, 2013, Viet Dinh, made a payment of \$10,000 dollars to John Boehner Speak of the House, after the Default of Judgment in the U.S. District Court of Utah Case 2:07CV552. On Feb. 12, 2013, Mr. Dinh has also made a payment of \$2,600 dollars to Senate Committee Republic McConnel. It is a belief that said payments were made to the Republican party in order that Murdoch could evade RICO charges for the theft of the Terminator Franchise and violations of the Foreign Corrupt Practices Act which has resulted in more than \$30 billion dollars stolen out of the Black community. As stated prior, Mr. Boehener is also spear-heading the charge to impeach President Barack Obama without a violation of 18 USC 4 having been committed by the President. It is a fact, that Fox had access to Plaintiff' work.

Mary Jo White, - Around and about Jul 19, 2011, News Corp. (NWSA)'s independent directors hired the law firm Debevoise & Plimpton LLP. According to Mary Jo White, a partner at the firm and the former U.S. attorney in New York during the pendency of Plaintiff's U.S. District Court of Utah Case 2:07CV552, as it concerns the Foreign Corrupt Practices Act. Mary Jo White is a director of the "Nasdaq stock exchange" ("emphasis added") and was hired by Newscorp and nominated by President Barack Obama.

The embattled media conglomerate News Corporation and its independent directors have not only hired top criminal defense lawyers, they've also hired former Justice Department prosecutors well-versed in U.S. bribery law." Around or about July 21, 2011 "News Corp. has also hired former U.S. Attorney General Michael Mukasey, who in addition to having experience with internal investigations also has an unusual connection to the FCPA," during the pendency of Plaintiff's U.S. District Court of Utah Case 2:07CV552,

involving Economic Espionage and violations of the Foreign Corrupt Practices Act.

William P. Barr, Board of Director Member at Warner Bros. was the Former Attorney General of the United States, the 77th Attorney General of the United States from 1991 to 1993; Deputy Attorney General of the United States from 1990 to 1991; Assistant Attorney General for the Office of Legal Counsel from 1989 to 1990. It's affirmed after the Default of Judgment in the U.S. District Court of Utah Case 2:07CV552, Warner Bros. is operating a RICO Enterprise. On March 05, 2008 William Barr paid \$25,000 to the National Republican Congressional Committee, during the pendency of Plaintiff's U.S. District Court of Utah Case 2:07CV552, involving Economic Espionage and violations of the Foreign Corrupt Practices Act with Murdoch dumping stocks in Time Warner / WB in order to evade criminal prosecution.

Below you'll find the campaign financing by Warner Bros. and Time Warner. WB has paid Arnold Schwarzeneggar \$44,800 dollars; in order to evade criminal prosecution for RICO, filing fraudulent liens against Plaintiff in three federal courts, and violations of the Foreign Corrupt Practices Act due to Murdoch owning stock in WB:

There is an analysis inside an FBI Agent's book regarding the rationale behind President John F. Kennedy's demise having to do with a Mafia inside the entertainment filed pressuring Marilyn Monroe to unduly dissuade the President to not act in the best interest of the American people. Inside that book, J. Edger Hoover went to President Kennedy, and rumors has it that he "ordered" the President to stop seeing Marilyn Monroe in fear that Mafia elements within Hollywood would infiltrate the upper echelons of the White House and/or Congress.

Parliament Member Tom Watson from the British Parliament has placed the issue of Omerata squarely on the shoulders of Rupert and James Murdoch. It is a firm belief that Rupert Murdoch made the Slush Funds campaign contribution(s) through News Corp. to Speak of the House John Boehner; in order, to evade RICO charges by

Twentieth Century Fox, and hired Mike Mukasey the author of FCPA during the pendency of Plaintiff's U.S. District Court of Utah Case 2:07CV552 to evade FCPA charges. This is the reason why the clerks in Plaintiff's case violated her civil rights and did not enter the money damages immediately after the Default of Judgment on December 4, 2012.

Rupert Murdoch violated the law and has caused everyone within the United States government to lose face by his Slush Funds campaign contribution to Boehner after Twentieth Century Fox and News Corp have committed acts of RICO, while Boehner brings these bogus charges of impeachment against President Barack Obama when the real issue is Murdoch RICO and Monopoly scheme. These government employees are sitting around the table not saying anything about Rupert Murdoch making a bid of \$80 billion dollars for Time Warner, after a default of Judgment in Plaintiff's case.

J. Edger Hoover had a fear of a Mafia subversive Cell corrupting and infiltrating branches of government connected to the Entertainment Industry, and damaging the American public. J. Edgar Hoover's fear has manifested itself in the form of Rupert Murdoch of News Corp. financing Senate Leader John Boehner, as he progresses on an unwarranted path, rallying other senators and the public through the "press" to file false charges of impeachment against President Barack Obama without a violation of 18 USC 4 being committed.

President Barack Obama probably knew that Rupert Murdoch financed Speaker Boehner; in order, to evade RICO in the case of Twentieth Century Fox, subvert the mechanism of the government, including escape prosecution from the Foreign Corrupt Practice Act, during the pendency of Stewart's U.S. District Court of Utah Case 2:07CV552 where the Default of Judgment valued over \$15 billion dollars is pending.

From 2006 through present what is the total amount paid by Warner Bros., Fox and News Corp. to the Democratic and Republican party, including the salaries of Attorney Generals Joel Klein, William P. Barr, Michael Mukasey, Viet Dinh, and Mary Jo White to ignore the financial confessionals fraud deposited inside the USPTO by said

parties as the Utah court renders a report for \$316,280.62, in damages in violation of the Foreign Corrupt Practices Act? The amount of the Slush Funds paid by Warner Bros was \$.5 billion dollars, the lost from Nash, which Mr. Teshima identified as the most trusted source in reaching his gross profit figures and WB's loss in Slush Funds pay offs. Mr. Teshima's testimony actually validated the gross profits of \$4.9 billion dollars in damages and WB's \$.5 billion Slush Funds pay offs.

The Slush Funds campaign financing by Warner Bros. and Fox to various Senators from 2006 up until present, plus the continued RICO acts exceeds \$316,280.62, dollars for which the Foreign Corrupt Practices Act must be applied to the "subversive RICO CELL" by which the court has issued a R & R low balling \$15 billion dollars in damages. \$4.9 billion dollars in relief should be awarded to Plaintiff due to Fraud, tort, criminal RICO, criminal conspiracy, racial animus, and corruption.

Dated: <u>08/20/14</u>

Submitted,

Sophia Stewart

Pro Se Plaintiff
SOPHIA STEW'ART
P.O. BOX 31725
Las Vegas, NV 89173
702-501-5900 (T)
310-776-7447 (F)

8

IN THE UNITED STATES DISTRICT COURT FOR THE DISTRICT OF UTAH, CENTRAL DIVISION

SOPHIA STEWART,

Pro Se Plaintiff,

vs.

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

MICHAEL T. STOLLER, et al

Defendants.

Case No. 2:07-cv-552CW

District Judge Clark Waddoups Magistrate Judge Brooke C. Wells

AFFIDAVIT OF SOPHIA STEWART

Sophia Stewart declares:

- 1. I have personal knowledge of the matters set-forth in this Affidavit.
- 2. I am the only and absolute legal and beneficial federal copyright owner and author of the intellectual property entitled "The Third Eye" source work that became the Matrix and Terminator Movies, Trilogies, Sequels, and Derivatives and also the movie Battlefield Earth.
- The protected expression and work are covered by certificate of copyright registration TXU 117-610 Creation date May 1, 1981-February 2, 1983, TXU 154-281 Creation date November 1983-February 6, 1984 and PAu 3-478-780 Creation date 2000 –July 20, 2010 "Matrix 4: The Evolution- Cracking the Genetic Codes." The world famous quote "I will be back "and the first minute and 45 seconds are the protective expression of "The Third Eye", which is in the introduction of every movie including the "AntMatrix" movie.
- 4. I further affirm that I own the Trademarks for the Matrix and Terminator and that I intend to develop additional merchandizing, series and derivatives of these brand visual productions for commerce.
- 5. L. Ron Hubbard and the Church of Scientology stole my work and used the defendants Michael T.

Stoller, Gary S. Brown, Jonathan W. Lubell, Dean B. Webb who are members and have ties, including Judge Margaret M. Morrow, Harlan Ellison who is a friend of Hubbard, James Cameron, Gale Ann Hurd, Andy Wachowski, Larry Wachowski in a concerted conspiracy and cover-up to defraud the public and the federal courts of which actions are RICO.

- Andy and larry Wachowski lost the 2003 California because they never answered the First Amended Complaint ever.
- 7. The Terminator Defendants told Judge Morrow in my 2003 California Case they stole the

 Terminator movie from me and that I sat on my rights. Judge Morrow told the defendants to

 admit to that in a federal court of law is Willful Intent and it is a crime. The clock start ticking

 the moment the victim discovers the theft, not when you commit the act.
- 8. The Wachowskis Brother, Gale Ann Hurd, nor James Cameron never had any copyrights; but committed fraud and perjury on the government agencies and courts.
- 9. The Ad called: THE WRITERS AT THE FUTURE CONTEST sponsored by L. Ron Hubbard is the proof of access. I entered the contest and sent my original science fiction manuscript.
- 10. The Defendants Michael T. Stoller and Gary S. Brown Affidavits were not based on personal knowledge nor facts that would be admissible in evidence without a police investigation.
- 11. Jonathan W. Lubell failed to file an answer to the Default Judgment. It had nothing to do with the Amended Complaint. That was not the issue. The answer he filed October 11, 2011 is the evidence he did not file an answer in a timely matter almost three years later. Lubell have not participated, been in touch with the courts, mail have been returned, and have alleged to have asked Brown to carry on for him. No one has seen him in almost three years.
- 12. The Defendants defrauded me of my money and performed no work. They breached their contracts, duties, padded bills, Perjury, Breach of Trust with Fraudulent Intent, Willful Malfeasance Conduct, Suppression of Evidence, committed fraud, Fraudulent Concealment of Evidence, Malpractice, Criminal Civil Liberties Violations.
- 13. The Defendants did conceal the Material Fact that both Andy and Larry never answered the First

Amended Complaint. The concealment of unilaterally postponing the depositions, no Discovery, Stoller never addressed the Admissions Lubell gave him, Ad Concealment, Stoller 6 DVD Movies Concealment. Dean Webb's abandoned the case, Cutting out all the claims I could get Relief, and the Concealment of the involvement and documented Evidence of Theft of my copyrights by the FBI.

- 14. Ted Mc Bride Affidavit was not based on personal knowledge or facts that would be admissible in evidence, without a police report or investigation. He set the whole thing up so that Warner Brothers could get my copyrights to Matrix and Terminator Franchises for \$5Million Dollars.
- 15. Mc Bride never did any work to protect me or my case nor gave me court documents in a timely manner. He is Hostile and has committed a material breach by conspiring with the defendants.
 The court should have not ordered him to stay on my case. Mc Bride knew all of these facts in this Affidavit and did nothing.
- 16. Defendant Dean Webb abandoned his representation of my case September 27, 2004, after he cut out all of the causes I could get relief. He was a RICO Specialist and he knew it was a Theft case. He wrote a Law Review on how he could win the case.
- 17. All of the defendants including Mc Bride knew that my case was a Theft case. The defendants and Judge came aboard to intentionally undermine my first case and to keep it from going to trial.

I declare under the penalty of perjury that all ϕf the foregoing is true and correct to the best of my knowledge, and belief Dated this 30 day of November 2011 Sophia Stewart STATE OF NEVADA COUNTY OF CLARK On the 30 day of November 2011 personally appeared before me Sophia Stewart, the signer of the foregoing Affidavit, who duly acknowledged that he executed the same. Notary Public My Commission Expires: 08/01/

4 .

ı	Case 2:07-cv-00552-BS	J Document 284	Filed 08/22/14	PageID.3054	Page 18 of 31

CERTICATE OF MAILING

I hereby certify that on this 20 day of August 2014, I caused to be mailed via first class U.S. mail, postage pre-paid, a true and correct copy of the foregoing this **Objection** to the following: Ref. Report

a/a Caurt Clark	
c/o Court Clerk United States District Court, District of Utah. 351 South West Temple Street	X_U.S. Mail Facsimile Electronic Transmission
Salt Lake City, UT 84101	Hand-delivery Other
	0
	X_U.S. MailFacsimileElectronic TransmissionHand-deliveryOther
	X_U.S. MailFacsimileElectronic TransmissionHand-deliveryOther
060	U.S. MailFacsimileElectronic TransmissionHand-deliveryOther

I declare under the penalty of perjury under the laws of the State of Utah that the above is true and correct.

Dated: <u>08/20/14</u>

Respectfully Submitted

EXHIBIT

DISTRICT ATTORNEY





COUNTY OF NEW YORK ONE HOGAN PLACE New York, N. Y. 10013 (212) 335-9000

October 14, 2009

Sophia Stewart P.O. Box 31725 Las Vegas, NV 89173

Dear Ms. Stewart:

This letter is in response to the letter you sent to the District Attorney's Office March 15, 2009 concerning Jonathan Lubell.

We have carefully reviewed the information that you provided and have decided not to initiate a criminal prosecution at this time. We suggest you continue your efforts to resolve these matters in civil court and other forums.

Please take note that this office prosecuted Jonathan Lubell on two unrelated indictments leading to him receiving a sentence of one to three years in August, 2005, after most of the events described in your letter.

Thank you for informing us of this matter. We will keep your complaint on file and hope that it can be resolved to your satisfaction through other channels.

Very truly yours,

Thomas Wornom
Assistant District Attorney
Bureau Chief, Special Prosecutions Bureau

Xhiliola Ruci

Community Associate

EXH I

,"\v

MATTER JONATHAN LUBELL (06/22/93)

SUPREME COURT OF NEW YORK, APPELLATE DIVISION, FIRST DEPARTMENT

decided: June 22, 1993.

IN THE MATTER OF JONATHAN LUBELL, ESO. (ADMITTED AS JON LUBELL), A SUSPENDED ATTORNEY: DEPARTMENTAL DISCIPLINARY COMMITTEE FOR THE FIRST JUDICIAL DEPARTMENT, PETITIONER, JONATHAN LUBELL, ESO., RESPONDENT.

Disciplinary proceedings instituted by the Departmental Disciplinary Committee for the First Judicial Department. Respondent was admitted to the Bar at a Term of the Appellate Division of the Supreme Court for the First Judicial Department on April 3, 1978. By order of this Court made and entered on April 1, 1993 respondent was suspended from the practice of law until the further order of this Court.

Betty Weinberg Ellerin, J.p., Theodore R. Kupferman, David Ross, Sidney H. Asch, Bentley Kassal, JJ.

Author: Per Curiam

Per Curiam

Respondent, Jonathan Lubell, was admitted to the practice of law in New York by the First Judicial Department on April 10, 1978, under the name Jon Lubell. At all times relevant herein, he has maintained an office for the practice of law within the First Judicial Department.

By order (M-6566) of this Court entered April 1, 1993, respondent was suspended from the practice of law on the basis of willful failure to cooperate with the Departmental Disciplinary Committee ("Committee") in its investigation, and in light of uncontroverted evidence of professional misconduct pending the outcome of disciplinary proceedings against him.

The underlying facts of respondent's misconduct are set forth in our previous order (M-6566) of suspension. After a hearing, in which respondent did not appear despite repeated demands and warnings by the Committee, the Hearing Panel issued a written report sustaining all of the charges against respondent. Specifically, the Panel found that by Intentionally converting the \$6,700.00 escrow deposit given to him by his client for the purchase of real property, respondent engaged in conduct involving dishonesty, fraud, deceit or misrepresentation, in violation of DR 1-102(A)(4); by failing to maintain intact the \$6,700.00 escrow deposit and by failing to deposit said funds into a special account, respondent failed to preserve the identity of client funds paid to him in violation of DR 9-102(A); by falsely informing a Justice of the New York County Supreme Court that he maintained his client's \$6,700.00 in an escrow account, when respondent knew that the referenced account was in fact a personal account and that he had not deposited or maintained the client's \$6,700.00 in the account, respondent knowingly made a false statement of fact, in violation of DR 7-102(A)(5) and engaged in conduct involving dishonesty, fraud, deceit or misrepresentation in violation of DR 1-102(A)(4); by falsely informing the Committee that a Justice of the New York County Supreme Court had ordered respondent "simply to submit a letter stating that he continued to hold the escrow deposit in his escrow account" when in fact he was ordered to deposit the funds into the Supreme Court.

EXHZ

respondent engaged in conduct involving dishonesty, fraud, deceit or misrepresentation, in violation of DR 1-102(A)(4); by falling to cooperate with the Committee, or to comply with the subpoena of the Appellate Division, respondent engaged in conduct prejudicial to the administration of justice, in violation of DR 1-102(A)(5); by falling to deposit the \$6,700.00 in court as ordered by a New York County Supreme Court Justice, respondent engaged in conduct prejudicial to the administration of justice, in violation of DR 1-102(A)(5), and disregarded a ruling of a tribunal made in the course of a proceeding, in violation of DR 7-106(A); and by the aforesaid conduct, respondent engaged in conduct the reflects adversely on his fitness to practice law in violation of DR 1-102(A)(6) (before September 1990) and in violation of DR 1-102(A)(7) (after September 1990). The Hearing Panel also noted that respondent's failure to deny his misconduct, or in any way to participate in this proceeding, was a serious aggravating factor.

By Notice of Petition and Petition dated March 22, 1993, the Committee seeks an order pursuant to 22 NYCRR 603.4(d), confirming the Hearing Panel's Report and Recommendation and imposing the recommended sanction of disparrment. Respondent has not interposed an answer.

Absent extremely unusual mitigating circumstances, this Court has consistently viewed conversion of funds belonging to a client or third-party as grave misconduct warranting the severe penalty of disbarrment (Matter of Schmidt, 145 A.D.2d 103; Matter of Malatesta, 124 A.D.2d 62, 511 N.Y.S.2d 246; Matter of Walker, 113 A.D.2d 254, 496 N.Y.S.2d 434). An attorney who misappropriates funds is presumptively unfit to practice law (Matter of Pressment, 118 A.D.2d 270, 504 N.Y.S.2d 398 citing Matter of Marks, 72 A.D.2d 399, 424 N.Y.S.2d 229).

In this case, respondent has not offered any explanation for his serious misconduct. Other than serving a response to the client's complaint on June 11, 1991, in which he falsely stated that Judge Saxe simply ordered him to continue to hold the escrow deposit in this escrow account, respondent has otherwise made himself unavailable throughout these disciplinary proceedings. He failed to submit a response to the Committee's motion to suspend and he has failed to respond to the instant petition. By falling to offer a defense for his actions, respondent is deemed to have admitted the charges against him (22 NYCRR 605.12[c][4]). In addition, the Hearing Panel's recommendation that respondent be disbarred is warranted because of respondent's failure to cooperate in these proceedings (see, Matter of Borakove, 187 A.D.2d 1, 592 N.Y.S.2d 5).

Accordingly, the Hearing Panel's Report is confirmed and the motion by the Departmental Disciplinary Committee seeking respondent's disbarrment is granted. Furthermore, respondent is ordered to make restitution to his client pursuant to Judiciary Law ? 90(6-a)(a).

All concur.

Order filed.

19930622

© 1998 VersusLaw Inc.

submitted evidence and again requests a damages award of fifteen billion dollars. (ECF No. 281.) The undersigned RECOMMENDS the District Court dispose of that Motion consistent with this Report and Recommendation.

The Court will send copies of this Report and Recommendation to all parties, who are hereby notified of their right to object. *See* 28 U.S.C. § 636(b)(1); Fed. R. Civ. P. 72(b). The parties must file any objection to this Report and Recommendation within fourteen (14) days of service thereof. *Id.* Failure to object may constitute waiver of objections upon subsequent review.

DATED this 8th day of August, 2014.

BY THE COURT:

United States Magistrate Judge

9 July 2004, Friday, 6:52 a.m., PDT

Dear Jonathan:

Attached is a scaled down revised draft RICO complaint. I deleted all RICO aiding and abetting and RICO repsondeat superior claims. I also deleted all RICO equitable claims. I retained the RICO successorship liability claim because I believe it is appropriate.

The federal declaratory judgment claim remains. We need to sculpt the copyright infringement claims re: direct, contributory, and vicarious.

I've made various cosmetic corrections in light of our conference call last night.

I do not have a complete set of the 45 page "The Third Eye" epic, so Sophia needs to make sure that we have it for exhibit purposes.

Please advise as to Gary Brown's potential association.

Thanks.

Cordially yours,

Dean Browning Webb, Esq.

Goosby, Arthur

<u>To...</u>

Cc...

Bcc...

Subject:

Sophia Stewart Expenses From 2002- 2007? Page 01

Attachments:

1. First filing in California court. \$2000.00 Cash payment.

2. Attorney Gary Brown	\$2000.00 Ck#833	05 November 2004
3 Attorney Gary Brown	\$3000.00 CK# 866	14 October 2004
4. Attorney Gary Brown	\$1500.00 CK # 820	29 October 2004
5. Attorney Gary Brown	\$1000.00 CK# 658	03 Feburary 2005
6. Attorney Johnathan Lubell	\$3000.00 CK# 864	14 October 2004
7. Attorney Johnathan Lubell	\$ 2000.00 CK# 834	05 November 2004
8. Atorney Johnathan Lubell	\$1000.000 CK# 216	29 December 2004
9. Attorney Johnathan Lubell	\$1000.00 CK#657	03 Feburary 2004
10. Attorney Dean Browning We	bb \$3000.00 CK# 865	14 October 2004
11. Attorney Michael Stoller \$5000.0	0 CK#1557 01 January 200	5

Note: Some payment documention may have been lost due to urgency of request or lost in storage.

\$2500.00 CK#009 16 Feburary 2005

Art Goosby

12. Attorney Terry Gross

Subject:	Fw: LEINS - CALIFORNIA, UTAH, NEVADA
From:	sophia stewart (sophiastewart10@yahoo.com)
To:	sophiastewart10@yahoo.com;
Date:	Friday, August 15, 2014 6:00 PM

Bruce Isaacs

 wymanisaacs.com> wrote:

Ms. Stewart:

We registered the \$305,000 judgment against you in both Utah and Nevada .

I would like to set a judgment debtor examination regarding your financial condition so that we can collect the \$305,000 you own my clients.

Is there an attorney you would like me to talk to about setting this up? Please advise.

Bruce Isaacs

Bruce Isaacs, Esq. Wyman & Isaacs, LLP 8840 Wilshire Blvd., Suite 200 Beverly Hills, CA 90211 ph: (310) 358-3204; fax (310) 358-3224 bisaacs@wymanisaacs.com

Affidavit of Wallace J. Belcher

Regarding January 11, 2012 hearing In the Utah Federal Court.

Honorable Judge David O. Nuffer, U.S. Magistrate Judge, presiding.

I, Wallace J. Belcher, have knowledge of the above court date at which plaintiff Sophia Stewart and defendants: Jonathan Lubell, Gary Brown, and Michael Stöller were to appear before Magistrate Judge David Nuffer.

I have knowledge that Ms. Stewart was the only person on the docket that physically appeared in court that day. That the defendants were told by Judge Nuffer to physically appear on January 11, 2012, but appeared by phone. I have further knowledge that these defendants have never physically appeared in court after being ordered to do so.

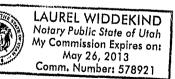
I have knowledge that in a previous hearing, Judge Nuffer specifically ruled to have these same defendants appear on January 11, 2012. And that this ruling was questioned by Ms. Stewarts then attorney of record, Ted McBride, as if he meant that they should physically appear in the court room on January 113 2012. Judge Nuffer reiterated that they should, adding "I think that would be the best thing for them to do, don't you?"

I have knowledge that on January 11, 2012, not one of the defandants appeared as ordered.

'allace J. Belcher

Signed,

and sworn to before me on , in the year 2



AXHB

Subject:	Additional Data on Gross Receipts for Matrix / 2,3 Billion
From:	MBH12MBH@aol.com (MBH12MBH@aol.com)
To:	sophiastewart10@yahoo.com;
Date:	Tuesday, September 7, 2004 10:20 AM

http://www.forbes.com/forbes/2003/1110/100 print.html

Good Afternoon. How are you doing? Just doing some more research on Matrix et al. According to Forbes Magazine here are some of the sales for Matrix.

Matrix Domestic - \$171 Million, Foreign - \$294 Million, Video/DVD - 398 Million Matrix Revisited - \$11 Million (note that was a dvd about the making etc)
Matrix Reloaded - \$289 Million, Foreign - \$453 Million, and Video - \$200 million Enter the matrix video game - \$162 Million
Animatrix - \$68 Million
Matrix Soundtrak - \$37 Million
Merchandise - 3.5 Million
Matrix Revolutions (numbers from Yahoo not Forbes) - 140 Million Domestic

Total of OVER 2.3 BILLION on the low end because we don't have the official foreign and dvd receipts for Matrix Revolutions.

Borrowing the "I vant to be alone" line from Greta Garbo, the Wachowskis have let it be known that their agreement with the studio stipulates they don't make promotional appearances or talk to any media. This could be the ultimate publicity stunt--but it could also backfire. Showbiz fame can be as fleeting as a white rabbit.

Interesting quote at the end of the article about how the Wachowsi's don't make promo appearances etc. Could it be because of the theft?!

Take care



Print - Close Window

	· · · · · · · · · · · · · · · · · · ·
From:	Ricoman1968@aol.com
Date:	Mon, 9 Aug 2004 10:18:48 EDT
Subject:	STEWART v WACHOWSKI
To:	garysbrown@comcast.net, Jwlnjpl@aol.com
cc:	sophiastewart10@yahoo.com

9 August 2004, Monday, 6:57 a.m., PDT

Dear Gary and Jonathan:

Please advise as to our applying to the Clerk's Office for entry of FRCP 55(a) default upon Andy Wachowski and Larry Wachowski. The period of time to file and serve a response to the summons and first amended complaint has expired, so I recommend that we default these defendants.

At some point we need to discuss Judge Morrow's 4 August 2004 Civil Minute Order requiring the FRCP 26(f) joint status report. How and when should we approach opposing counsel? This is another reason to apply for default on the Wachowski Brothers, and now.

Is there any reply from Thea Bloom's attorneys as to responding or answering the first amended complaint? I believe we should file a certificate of service evidencing service upon her, both individually and on behalf of the community property marital estate.

Please advise as to our filing notices of pending actions in both the federal court about the Wachowski-Bloom marital dissolution case and in the divorce court of the federal RICO and federal Copyright action so that the respective courts are aware of the nature of both suits and the impact upon the subject matter thereof.

Gary, I read your letter to Jonathan last week about the response date to the FRCP 12 motions. Though the motion date was continued to 27 September 2004, does it necessarily mean enlargement to respond? The 4 August 2004 order is silent on that point. Anyway, I would suggest that we finalize, file, and serve our response memoranda as soon as possible, rather than wait for 13 September 2004.

Talk with you soon.

Cordially,

Dean Browning Webb, Esq.

cc: Sophia Stewart

kxH10

Case 2:07-cv-00552-BSJ Document 284 Filed 08/22/14 PageID.3066 Page 30 of 31

Case 2:07-cv-00552-CW-BCW Document 185 Filed 02/03/12 Page 11 of 15

LAW OFFICES OF MICHAEL T. STOLLER A PROFESSIONAL CORPORATION

23945 CALABASAS ROAD SUITE 104 CALABASAS, CALIFORNIA 91302 TELEPHONE (818) 226-4040 FACSIMILE (818) 226-4044 michael.stoller@stollerlawgroup.com

January 9, 2012

E-Mail: ipt@utd.uscourts.gov; mj.nuffer@utd.uscourts.gov; and VIA FACSIMILE NO.: 801-526-1159

The Honorable, Judge David Nuffer UNITED STATES DISTRICT COURT District of Utah, Central Division 350 South Main Street, Room 150 Salt Lake City, Utah 84101

ATTENTION: Anndrea Sullivan-Bowers, Case Manager

RE: Stewart v. Stoller, et al.

United States District Court Case No.: 2:07-CV-00552-CW-BCW

Dear Ms. Sullivan-Bowers:

This will confirm my telephone conversation of this date with Theresa Brown, in which she graciously granted Michael T. Stoller, permission to appear telephonically for the hearing set on January 11, 2012, at 9:00 a.m. before the Honorable, Judge David Nuffer, on the above-referenced matter.

As instructed, Mr. Stoller will call 801-524-6150, five (5) minutes prior to the commencement of the hearing and I understand you will be transferring the call to Judge's chambers.

Thank you for your courtesy and cooperation with regard to this matter.

Very trúly yours

Sandra E. Torres

on behalf of

MICHAEL T. STOLLER

/set

EXH II

	(ase 2:07-cv-00552-BS	J Document 284	Filed 08/22/14	PageID.3067	Page 31 of
--	---	----------------------	----------------	----------------	-------------	------------

CERTICATE OF MAILING

I hereby certify that on this 20 day of August 2014, I caused to be mailed via first class U.S. mail, postage pre-paid, a true and correct copy of the foregoing this **Objection** to the following: $\begin{pmatrix} 2 & 0 & 0 \\ 0 & 0 & 0 \end{pmatrix}$

c/o Court Clerk United States District Court, District of Utah. 351 South West Temple Street Salt Lake City, UT 84101	X_U.S. Mail Facsimile Electronic Transmission Hand-delivery Other
	X_U.S. MailFacsimileElectronic TransmissionHand-deliveryOther
	X_U.S. MailFacsimileElectronic TransmissionHand-deliveryOther
0.6	U.S. Mail Facsimile Electronic Transmission Hand-delivery Other

I declare under the penalty of perjury under the laws of the State of Utah that the above is true and correct.

Dated: <u>08/20/14</u>

Respe¢tfully Submitted